

ENGINE

EQUIP NUM: 20

SERIAL NUMBER: 1XPCD029X1JD254211

EVL J-55069-1499

SAMPLE SHIP TIME (days) : 7

Amdorfer Contracting LLC

RECEIVED DATE: 10-Mar-25

PETERBILT 377_PETERBILT

No Action Required

Interp By: Scot Sorensen

Interpreted On: 10-Mar-25

The test results appear to indicate normal levels for this compartment. If the oil and filter were changed as indicated then no further action is needed at this time.

SAMPLE INFORMATION

	03-Mar-25	04-Mar-24	12-May-23	05-Jul-22
Sampled Date	03-Mar-25	04-Mar-24	12-May-23	05-Jul-22
Sample Id	E070-55069-1499	E070-54071-1699	E070-53139-4541	E070-52194-2199
Lab Date	10-Mar-25	11-Mar-24	19-May-23	13-Jul-22
Meter [Hr]	753352	750908	749538	747198
Comp Meter [Hr]	753352			
Meter On Fluid			4000	2000
Fluid Brand	MOBIL	MOBIL	MOBIL	SHELL
Fluid Weight	15W-40	15W-40	15W-40	15W-40
Fluid Type				Rotella
Fluid Change	Y	Y	Y	Y
Filter Change	Y	Y	Y	Y
K	0	0	0	0
Tc	0	0	0	0

WEAR LEVELS / ADDITIVES

	03-Mar-25	04-Mar-24	12-May-23	05-Jul-22
ELEMENTAL ANALYSIS (PPM) ASTM D5185 [OIL] / ASTM D6130 [COOLANT]				
Cu Copper	3	4	4	6
Fe Iron	11	11	14	18
Cr Chromium	0	0	1	0
Ni Nickel	0	0	0	0
Ti Titanium	0	0	1	0
V Vanadium	0	0	0	0
Pb Lead	6	4	2	11
Sn Tin	2	1	1	3
Al Aluminum	5	4	6	7
Si Silicon	4	6	7	13
Na Sodium	5	5	6	6
K Potassium	5	2	3	6
Mo Molybdenum	41	37	32	6
B Boron	70	44	68	148
Ba Barium	0	0	1	1
Ca Calcium	1766	1599	1614	2135
Mg Magnesium	492	473	384	38
Mn Manganese	1	1	2	7
P Phosphorus	779	745	700	985
Zn Zinc	928	927	855	1142

PREVIOUS SAMPLE

The test results indicate normal levels for this compartment. No excessive wear is indicated at this time. Continue to monitor by sampling at a recommended interval.

For additional sample history, go to:

S.O.S WEB

CONDITION / CONTAMINATION

	03-Mar-25	04-Mar-24	12-May-23	05-Jul-22
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VISCOSITY (CENTISTOKES) ASTM D445

V100	Viscosity at 100 C	12.90	12.50	12.80	14.40
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INFRARED (UFM) ASTM E2412

ST	Soot	0	0	0	0
SUL	Sulfate By-Product	25	25	25	20
	Sulfur Products	25	25	25	20
OXI	Oxidation	23	23	23	17
NIT	Nitration	7	6	7	7

ANTIFREEZE

A	Antifreeze	N	N	N	N
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FUEL

F	Fuel	N	N	N	N
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WATER

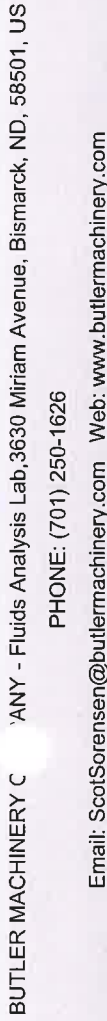
W	Water	N	N	N	N
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CLEANLINESS

	03-Mar-25	04-Mar-24	12-May-23	05-Jul-22
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PQ INDEX

PQI	PQ Index		7	5
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EQUIPMENT

SAMPLE INFORMATION

EQUIP NUM: 20

SERIAL NUMBER: 1XPCD029X1JD254211

MODEL: 377 PETERBILT

MANUFACTURER: PETERBILT

COMPANY NAME : Arndorfer Contracting LLC

PHONE: 701-567-3005

AREA:

REGION:

Monitor
Compartment

Elevated Lead levels can indicate a chemical reaction with the oil or possible bearing wear. The other test results appear to indicate normal levels for this compartment. Check filter for metal. Continue to monitor by sampling at a recommended interval.

F070-52194-2199

13-Jul-22

13-Jul-22

WEAR/CONTAMINATION - ADDITIVES/FORMULATION

OIL FORMULATION - OIL CONDITION - OIL CONTAMINATION																
SAMPLE DATE	SAMPLE ID	METER (HR)	METER ON FLUID	FLUID BRAND	FLUID TYPE	FLUID WEIGHT	FLUID CHANGE	FILTER CHANGE	V100	ST	SUL	OXI	NIT	A	F	W
05-Jul-22	E070-52194-2199	747198	2000	SHELL	Rotella	15W-40	Y	Y	14.40	0	20	17	7	N	N	N
03-Feb-22	E070-52039-1884		6000				U	U	13.50	4	21	17	7	N		N
08-Mar-21	E070-51070-3521	12006		SHELL		15W-40	Y	Y	14.8	6	20	17	7	N	N	N
07-Sep-17	E070-57255-0109	4254	254	SHELL		15W-40	U	U	14.3	14	21	17	7	N	N	N

OIL CLEANLINESS				
SAMPLE DATE	SAMPLE ID	FLUID CHANGE	FILTER CHANGE	PQI
05-Jul-22	E070-52194-2199	Y	Y	5
03-Feb-22	E070-46036-1664	U	U	13
08-Mar-21	E070-51070-2682	Y	Y	3
07-Sep-17	E070-47756-0109	U	U	15

A = Antifreeze, Al = Aluminum, B = Boron, Ba = Barium, Ca = Calcium, Cr = Chromium, Cu = Copper, F = Fuel, Fe = Iron, K = Potassium, Mg = Magnesium, Mn = Manganese, Mo = Molybdenum, NIT = Nitration, Na = Sodium, Ni = Nickel, OXI = Oxidation, P = Phosphorus, PCI = Particle Quantiflyra index, ST = Soot, SUL = Sulfation, Si = Silicon, Sn = Tin, Ti = Titanium, V = Vanadium, V100 = Viscosity@100°C, W = Water, Zn = Zinc

Notice: This analysis is intended as an aid in predicting mechanical wear. No guarantee, expressed or implied, is made against failure of this piece of equipment or a component thereof.



BUTLER MACHINERY COMPANY - Fluids Analysis Lab, 3630 Miriam Avenue, Bismarck, ND, 58501, US

PHONE: (701) 250-1626

Email: ScottSorensen@buttermachinery.com Web: www.buttermachinery.com

CONTACT INFORMATION

Tom Arndorfer

Arndorfer Contracting LLC

402 4th Ave N

PO Box 1271

Hettinger, ND

58639

PHONE: 701-567-3005

FAX:

Interp By: Scot Sorensen

EQUIPMENT

EQUIP NUM: 20

SERIAL NUMBER: 1XP0D029X1JD254211

MODEL: 377_PETERBILT

MANUFACTURER: PETERBILT

COMPANY NAME: Arndorfer Contracting LLC

JOB SITE:

AREA:

REGION:

SAMPLE INFORMATION

COMPARTMENT NAME: ENGINE

COMP SERIAL NUM:

COMPARTMENT MODEL:

LABEL#:

SHOP JOB NUM:

SAMPLE TYPE: OIL

SAMPLE SHIP TIME (days): 3

SAMPLE LOCATION:

No Action
Required

The test results appear to indicate normal levels for this compartment. Continue to monitor by sampling at a recommended interval.

LAB #

E070-51070-2621

PROCESS DATE 11-Mar-21

DATE

WEAR/CONTAMINATION - ADDITIVES/FORMULATION

SAMPLE DATE	SAMPLE ID	METER (HR)	METER ON FLUID	FLUID CHANGE	FILTER CHANGE	Cu	Fe	Cr	Ni	Ti	V	Ag	Pb	Sn	Al	Si	Na	K	Mo	B	Ba	Ca	Mg	Mn	P	Sb	Zn
08-Mar-21	E070-51070-2821	12006		Y	Y	3	12	1	0	1	0		1	1	3	8	4	6	9	175	0	2102	106	0	951		1200
07-Sep-17	E070-47255-0109	4254		U	U	0	5	0	1	0	0	0	0	0	0	2	4	8	1	163	0	2069	27	0	923	0	1092
11-Jul-17	E070-47195-0087		150	Y	Y	1	4	0	2	0	0	0	2	0	1	2	4	10	0	154	0	1920	16	0	894	1	1013
22-Feb-17	E070-47058-0957	3980		Y	Y	1	10	0	0	0	0	0	1	0	1	3	1	9	2	35	0	2099	61	0	962	0	1142

OIL FORMULATION - OIL CONDITION - OIL CONTAMINATION

SAMPLE DATE	SAMPLE ID	METER (HR)	METER ON FLUID	FLUID BRAND	FLUID TYPE	FLUID WEIGHT	FLUID CHANGE	FILTER CHANGE	V100	ST	SUL	OXI	NIT	A	F	W
08-Mar-21	E070-51070-2621	12006		SHELL		15W-40	Y	Y	14.8	6	20	17	7	N	N	N
07-Sep-17	E070-47255-0109	4254		SHELL		15W-40	U	U	14.3	14	21	17	7	N	N	N
11-Jul-17	E070-47195-0087		150	SHELL		15W-40	Y	Y	14	10	21	17	7	N	N	N
22-Feb-17	E070-47058-0957	3980		SHELL		15W-40	Y	Y	14.1	6	19	17	7	N	N	N

OIL CLEANLINESS

SAMPLE DATE	SAMPLE ID	FLUID CHANGE	FILTER CHANGE	PQI
08-Mar-21	E070-51070-2621	Y	Y	3
07-Sep-17	E070-47255-0109	U	U	15
11-Jul-17	E070-47195-0087	Y	Y	5
22-Feb-17	E070-47058-0957	Y	Y	5

A = Antifreeze, Al = Aluminum, B = Boron, Ba = Barium, Ca = Calcium, Cr = Chromium, Cu = Copper, F = Fuel, Fe = Iron, K = Potassium, Mg = Magnesium, Mn = Manganese, Mo = Molybdenum, NIT = Nitration, Na = Sodium, Ni = Nickel, OXI = Oxidation, P = Phosphorus, PQI = Particle Quantifying Index, ST = Soot, SUL = Sulfation, Si = Silicon, Sn = Tin, Ti = Titanium, V = Vanadium, V100 = Viscosity@100C, W = Water, Zn = Zinc

.*cc: This analysis is intended as an aid in predicting mechanical wear. No guarantee, expressed or implied, is made against failure of this piece of

oil or a component thereof.

CUSTOMER #: 921659

425233



UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

BUS:

CELL:

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

Westlie Truck Center of Dickinson

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900

(701) 225-4325

PAGE 1

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		723001/723001	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
16:44 18APR22		11:58 03MAY22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

A REPLACE CAM SHAFT

6000 ENGINE

523 IPA

1 DDE/23532339 LOCTITE 509

6 3046430 ROD,PUSH

1 DS3020183 FRONT CRANKSHAFT SEAL

1 DS3004316 ACC DRIVE SEAL

1 DS3069101 GASKET

1 DS3021704 GASKET

1 DS3608786 CAMSHAFT

6 DS3058471 PUSH ROD

1 DS3042551 GASKET

1 FREIGHT FREIGHT

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A: 0.00

723001 523 CAM WAS ONE PART NUMBER OFF AND WAS INSTALLED. PUSH TUBE BENT WHEN SETTING OVERHEAD. DRAINED COOLANT. R&I RAD, FAN BLADE, FAN HUB, AIR LINES, FUEL LINES, COOLANT LINES, ACCESSORY DRIVE, AIR COMPRESSOR, FUEL PUMP, CAM FOLLOWER BOXES, VIBRATION DAMPENER, VALVE COVERS, JAKES, ROCKER HOUSINGS, FRONT COVER. REMOVED CAM AND REMOVED GEAR. HEADED UP GEAR AND INSTALLED ON THE CORRECT CAM. INSTALLED CAM AND SET INJECTION TIMING. INSTALLED NEW PUSH TUBES. SET OVERHEAD. PUSH TUBES ARE THE WRONG SIZE. REPLACED PUSH TUBES. SET OVERHEAD. HAVE NO BENDING. FILLED COOLANT AND PRESSURIZED. HAVE NO LEAKS. RAN TRUCK AND HAVE NO ISSUES.

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CUSTOMER SIGNATURE

DESCRIPTION

TOTALS

LABOR AMOUNT	0.00
PARTS AMOUNT	0.00
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	0.00
TOTAL CHARGES	0.00
LESS INSURANCE	0.00
SALES TAX	0.00
PLEASE PAY THIS AMOUNT	0.00

CUSTOMER COPY

CUSTOMER #: 921659

424864

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DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
12:06 14FEB22		08:15 03MAY22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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A INSPECT AND ADVISE FOR DROPPED VALVE- JAKES ARE REMOVED BY CUSTOMER-

KEEPER BROKEN

6000 ENGINE

	523	CD		12000.00	12000.00
6	3014404	NOZZLE,PISTON COOLING	12.95	12.66	75.96
7	3050667	SEAL,O RING	2.54	2.53	17.71
3	4058790	GASKET,CYLINDER HEAD	74.38	74.15	222.45
6	3020943	GASKET,EXHAUST MANIFOLD	11.22	10.98	65.88
3	3008591	GASKET,INTAKE MANIFOLD	7.37	7.21	21.63
12	70772	SCREW,FILLISTER HEAD CAP	3.67	3.59	43.08
12	131026	SEAL,O RING	2.31	2.29	27.48
1	3099083	GASKET,OIL PAN	99.93	99.63	99.63
1	157551	GASKET,OIL SUC CONNECTION	5.54	5.52	5.52
1	3029847	SEAL,O RING	2.29	2.29	2.29
1	3034986	SEAL,RECTANGULAR RING	7.17	7.15	7.15
3	3049187	GASKET,RKR LEVER HOUSING	25.01	24.94	74.82
3	3042551	GASKET,C-BRAKE HOUSING	28.18	28.10	84.30
2	3818824	NUT,REGULAR HEXAGON	4.13	4.08	8.16
3	3081225RX	HEAD,CYL 88NT VAR RATE SP	1096.48	1096.48	3289.44
CORE CHARGE C				398.43	398.43
-3	3081225RX	CORE RETURN	1044.65	132.81	-398.43
6	4089811	SET,PISTON RING	236.85	236.14	1416.84
6	3801826	KIT,LINER	261.36	260.56	1563.36
6	3063618	SEAL,RECTANGULAR RING	10.13	10.10	60.60
1	3066796RX	HOUSING,CAM FOLLOWER	579.59	579.59	579.59
CORE CHARGE C				18.75	18.75
-1	3066796RX	CORE RETURN	552.20	18.75	-18.75
1	FRT FREIGHT IN		691.63	691.63	691.63
6	3804422	KIT,ENGINE PISTON	333.99	332.98	1997.88
6	191970	PIN,PISTON	84.82	83.36	500.16
1	FG/FF105	FUEL FILTER	6.88	6.55	6.55
4	07-03286	RUBBER MOUNT	64.96	64.96	259.84
2	05-10103	ENGINE MOUNT	24.39	24.39	48.78
6	3028075	BUSHING,CAMSHAFT	38.47	38.35	230.10

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CUSTOMER SIGNATURE

DESCRIPTION

TOTALS

LABOR AMOUNT

PARTS AMOUNT

GAS, OIL, LUBE

SUBLET AMOUNT

ENVIRONMENTAL FEE

TOTAL CHARGES

LESS INSURANCE

SALES TAX

PLEASE PAY
THIS AMOUNT

CUSTOMER COPY

CUSTOMER #: 921659

424864



UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

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COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		723000/723000	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
12:06 14FEB22		08:15 03MAY22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
2	3682826	SEAL	GROMMET		3.92	3.87	7.74
1	3020183	SEAL	OIL		87.16	86.08	86.08
1	3004316	SEAL	OIL		41.51	41.39	41.39
1	3069101	GASKET	ACC DRIVE SUPPORT		10.73	10.69	10.69
1	212161	SEAL	O RING		3.57	3.53	3.53
1	3067613	GASKET	LUB OIL PUMP		11.89	11.86	11.86
1	3201386	GASKET	AIR COMPRESSOR		4.02	4.01	4.01
1	3030038	CROSSHEAD	VALVE		62.04	60.98	60.98
1	3049000	THERMOSTAT			156.49	156.01	156.01
2	3062089	SEAL	THERMOSTAT		18.85	18.45	36.90
1	4955844	PUMP	WATER		480.13	478.67	478.67
1	3609837	PUMP	LUBRICATING OIL		2128.36	2121.86	2121.86
6	3019960	SHIM			88.99	87.88	527.28
1	3801260	SET	MAIN BEARING (STD)		287.94	287.06	287.06
12	214950	BEARING	CON ROD (STD)		41.03	40.14	481.68
2	3028269	BUSHING	CAMSHAFT		42.54	41.76	83.52
1	3021704	GASKET	GEAR COVER		38.07	37.39	37.39
1	3061649	THERMOSTAT			157.86	157.37	157.37
1	5264670	GASKET	THERMOSTAT HOUSING		10.90	10.71	10.71
1	109080	SEAL	O RING		3.44	3.43	3.43
1	HOR/993653	THERMO SWITCH	195FT.		119.00	85.21	85.21
1	3006742	SLEEVE	WEAR		170.47	169.95	169.95
2	3160214	TAN PAINT			12.87	12.87	25.74
12	3054948	RING	LINER SEAL		18.79	18.74	224.88
1	MISC PAINT				34.78	32.40	32.40
1	215090	RING	LINER PACKING		13.32	13.04	13.04
2	3032874	SEAL	O RING		8.03	8.01	16.02
1	MISC NITROGEN				96.41	96.41	96.41
1	3033525	SEAL	RECTANGULAR RING		14.32	14.06	14.06
1	3049215	SEAL	RECTANGULAR RING		8.60	8.42	8.42
6	105199	DOWEL	PIN		11.51	11.26	67.56
6	3074401	GASKET	CAM FOL HOUSING		18.60	18.19	109.14
1	3202117	GASKET	CONNECTION		4.49	4.43	4.43
1	FG/LF3000	FILTER			54.54	42.34	42.34

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

424864



UNIT# 20

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INVOICE

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HETTINGER, ND 58639

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HOME: 701-567-3005 CONT: 701-567-3005

BUS: CELL: SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
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R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
12:06 14FEB22		08:15 03MAY22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	FG/AF954M	AIR FILTER ELEMENT			130.73	124.44	124.44
1	3002385	GASKET, WATER PUMP			8.74	8.55	8.55
2	DCO/17460	V-BELT. TOP COG GOLD LABEL			29.86	23.35	46.70
1	FG/WF2077	FILTER			11.31	10.72	10.72
16	88435	1/4 FLAT WASHER			0.31	0.24	3.84
1	88437	3/8 FLAT WASHER			0.37	0.37	0.37
9	601	1/4-20X3/4 CAP SCREW			0.25	0.19	1.71
8	80927	1/4-20 LOCK NUT			0.20	0.20	1.60
1	A531	7/16 ALLOY LOCK WASHER			0.32	0.30	0.30
3	847	7/16-20 X 1-1/4 CAPSCREW			0.98	0.98	2.94
3	88438	7/16 FLAT WASHER			0.84	0.53	1.59
1	80939	1/4-28 LOCKNUT			0.25	0.25	0.25
1	88438	7/16 FLAT WASHER			0.84	0.53	0.53
2	723	3/4-10 X 4 CAP SCREW			8.26	6.24	12.48
4	88442	3/4 FLAT WASHER			1.44	1.03	4.12
2	80934	3/4-10 LOCK NUT			3.68	3.64	7.28
2	88438	7/16 FLAT WASHER			0.84	0.53	1.06
1	88436	5/16 FLAT WASHER			0.32	0.27	0.27
4	FLF/FLX5526-0025	1 ID HOSE 25FT RL			5.75	5.11	20.44
20	LOC/82606	BRAKE CLEANER			6.95	5.94	118.80
12	3049333	SCREW, TWELVE POINT CAP			12.18	11.96	143.52
2	GT/28456E	BELT 8138 - 01373			28.08	21.96	43.92
1	GT/28426E	V BELT-EXTENDED LIFE. 28/32IN X 42					
3/4IN					25.77	20.15	20.15
1	DCO/5040430	BELT. POLY RIB			29.64	23.18	23.18
3	FLF/FRE5515-125C	SLEEVE HOSE 1.25 ID X 36.00					
OAL					35.12	21.49	64.47
1	3065061	HOSE, FLEXIBLE			26.88	26.31	26.31
1	190397	SLEEVE, WEAR			25.45	24.90	24.90
1	3008947	SEAL, KEYWAY			2.87	2.86	2.86
1	662	7/16-20 X 1 CAP SCREW			2.87	2.87	2.87
1	617	5/16-18X1 CAP SCREW			0.46	0.41	0.41
2	07485	PREP DISC			7.70	7.70	15.40
2	DDE/23532339	LOCTITE 509			40.54	38.51	77.02

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

424864

UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

BUS:

CELL:

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

Westlie Truck Center of Dickinson

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900
(701) 225-4325

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG
	88	PETERBILT 377	1XPCD29X1JD254211		723000/723000	T20

DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22

R.O. OPENED	READY	ESN#	ENG:11446696	OPTIONS:
12:06 14FEB22	08:15 03MAY22			

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
6	3069767PX	INJECTOR,SPC	TYPE 88NT		188.13	188.13	1128.78
		CORE CHARGE C				421.86	421.86
1	3044854	ELBOW,PLAIN	ADAPTER		14.71	14.44	14.44
3	3017750	GASKET,RKR	LEVER HOUSING		24.37	23.84	71.52
3	3054841	GASKET,VALVE	COVER		19.05	18.99	56.97
6	1490541	1/2-20	JAM NUT		1.25	1.09	6.54
4	BRZ/CT-175-L-SS	CLAMP-CT.HOSE.1-1	3/4.5/8				
		BAND.SS			9.32	7.64	30.56
2	IDL/5206	HOSE CLAMP			1.74	1.68	3.36
1	BRZ/CT-9412	CLAMP			6.83	5.59	5.59
1	BRZ/CT-400-L-SS	CLAMP-CT.HOSE.3	1/4-4				
		1/8.5/8	BAND.SS		9.63	7.88	7.88
1	639 3/8-16X	2-3/4	CAP SCREW		1.26	1.18	1.18
1	A532 3/8	ALLOY LOCK	WASHER		0.42	0.42	0.42
2	907 5/8-11X4-1/2	CAP SCREW			7.90	7.90	15.80
4	88441 5/8	FLAT WASHER			1.04	0.97	3.88
2	80933 5/8-11	LOCK NUT			1.33	1.33	2.66
1	PHM/1-1922	TERM WIRE SEALED	CRI		0.93	0.65	0.65
2	601 1/4-20X3/4	CAP SCREW			0.25	0.19	0.38
4	88435 1/4	FLAT WASHER			0.31	0.24	0.96
2	80927 1/4-20	LOCK NUT			0.20	0.20	0.40
10	OWI/AMAB53	ALLIANCE OAT	50/50 GAL		10.22	9.08	90.80
10	SHELL/ROTELLA*1540	ROTELLA 15W40	BULK		32.28	25.03	250.30
2	PH/68HB10-8	BEADED HOSE BARBPLUG			17.23	13.71	27.42
1	23-14398-000						
	TEE-PIPE.UN.PTC..25NT..25NT..25NT				3.79	3.15	3.15
1	PH/215PN4	NIPPLE			2.10	1.66	1.66
2	PH/736914	O-RING			0.81	0.66	1.32
1	RC1040	RAD CAP			34.22	23.98	23.98
1	L0034-094	LUBRIPLATE			19.95	14.43	14.43
2	3068477	GASKET,CAM FOL	HOUSING		35.19	34.56	69.12
2	3074401	GASKET,CAM FOL	HOUSING		18.60	18.19	36.38
1	3068476	GASKET,CAM FOL	HOUSING		31.61	30.93	30.93
6	3046430	ROD,PUSH			71.25	70.03	420.18

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LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

424864

UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

BUS:

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COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG
	88	PETERBILT 377	1XPCD29X1JD254211		723000/723000	T20

DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22

R.O. OPENED	READY	ESN#	ENG:11446696	OPTIONS:
12:06 14FEB22	08:15 03MAY22			

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
20	GRO/83-6025	TIE	STRAP-15.5X.18.BLK.NYLON.50				
	.100/BAG				0.14	0.12	2.40
1	99256	WEATHERPACK	SEAL		1.37	1.37	1.37
1	96902	WEATHERPACK	TERM-MLE		2.22	2.22	2.22
1	96900	WEATHERPACK	TERM		2.22	2.22	2.22
1	96895	WEATHERPACK			7.54	7.54	7.54
1	3608786	CAMSHAFT			2294.78	2287.77	2287.77

SUBL RADIATOR REPAIR

PO#14415

CB

3123.63 3123.63

PARTS: 22778.61 LABOR: 12000.00 OTHER: 3123.63 TOTAL LINE A: 37902.24

723000 523 PUSHED TRUCK INTO SHOP. FOUND AIR FILTER HOUSING, TUBES AND BRACKET REMOVED. FOUND VALVE COVER, JAKES, AND ROCKER HOUSING OFF OF CENTER HEAD AND PARTS WERE IN THE CAB. FOUND EXHAUST VALVE ON CYLINDER 4 BROKEN. REMOVED PUSH TUBE AND FOUND THE CAM FOLLOWER FOR THAT CYLINDER LOBE DAMAGED. DRAINED COOLANT. REMOVED COOLANT LINES, AIR LINES, FUEL LINES, ACCESSORY DRIVE, AIR COMPRESSOR, FUEL PUMP AND CENTER CAM FOLLOWER BOX. CAM LOBE IS DAMAGED. REMOVED EXHAUST AND TURBO. REMOVED INTER COOLER. REMOVED CENTER HEAD AND FOUND VALVE HAD HIT PISTON. CUSTOMER APPROVED OVERHAUL AND REPLACING CAM. REMOVED RAD. FOUND IT WAS FALLING APART. CUSTOMER APPROVED REBUILDING RAD. REMOVED PARTS FROM RAD AND SENT RAD TO BE REBUILT. DRAINED OIL. R&I FAN BLADE, HUB, BELTS, A/C COMPRESSOR AND LINES, VIBRATION DAMPENER, OIL PAN, FRONT COVER, ALL CAM FOLOWERS, VALVE COVERS, JAKES, ROCKER HOUSING, HEADS, CYLINDERS, LINERS, AND CAM. WAITED FOR PARTS TO COME IN. FINALLY GOT ALL THE PARTS IN. STARTED PUTTING ENGINE BACK TOGETHER AND KEPT HAVING ISSUES WITH PARTS BEING WRONG. THE HEADS THAT WERE ON THE ENGINE WERE THE WRONG HEADS. THE INJECTORS ARE TOO SMALL FOR THE CORRECT HEADS. THE INJECTORS WERE ON BACK ORDER AND IT TOOK A LONG TIME TO GET THEM IN. CLEANED UP THE BLOCK. INSTALLED NEW MAIN BEARINGS. FOUND CRANK IS ALL SCRATCHED UP. INSTALLED LINERS AND CHECKED LINERS HEIGHT WHICH ARE IN SPEC. INSTALLED NEW PISTONS ON RODS AND INSTALLED WITH NEW ROD BEARINGS. REMOVED OIL PISTON COOLING NOZZLES. CLEANED OUT HOLES AND INSTALLED NEW. CLEANED UP THERMOSTAT AND FOUND ONE WAS BOXED WRONG.

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DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

424864

UNIT# 20

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COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		723000/723000	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
12:06 14FEB22		08:15 03MAY22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

THERMOSTATS ARE ON BACK ORDER. FINALLY GOT THE CORRECT ONE IN. INSTALLED THERMOSTATS. R&R WATER PUMP. INSTALLED NEW HEADS. INSTALLED NEW INJECTORS. R&R WORN OUT CAM BEARINGS. PRESSED CAM GEAR OFF. HEATED UP GEAR AND INSTALLED ON CAM. INSTALLED AND TIMED CAM. INSTALLED PUSH TUBES. INSTALLED FRONT COVER. SET INJECTION TIMING BY SHIMMING CAM FOLLOWERS. INSTALLED NEW OIL PUMP. FOUND POWER STEERING PUMP LEAKING OUT THE BACK. REPLACED POWER STEERING PUMP. INSTALLED AND TIMED ACCESSORY DRIVE. INSTALLED AIR COMPRESSOR AND FUEL PUMP. INSTALLED FUEL LINES, COOLANT LINES, AIR LINES. FOUND ROCKER HOUSINGS ARE NOT THE CORRECT ONES FOR THIS ENGINE. HAD TO FIND THE HOUSINGS IN A BOOK TO ORDER THE CORRECT GASKETS. INSTALLED ROCKER HOUSINGS AND SET OVERHEAD. FOUND JAKES HOUSINGS ARE NOT MADE ANY MORE. HAD TO MODIFY GASKET IN ORDER FOR IT TO WORK. INSTALLED JAKES AND SET JAKES. INSTALLED VALVE COVER. INSTALLED PARTS ON RAD AFTER IT WAS REBUILT. INSTALLED RAD. FILLED COOLANT SYSTEM AND PRESSURIZED SYSTEM. HAVE NO LEAKS. FILLED OIL AND REPLACED OIL FILTER. REPLACED FUEL FILTER AND AIR FILTER. INSTALLED AIR FILTER HOUSING. INSTALLED INTER COOLER, EXHAUST AND TURBO. PRIMED FUEL SYSTEM AND STARTED TRUCK. ENGINE IS MISFIRING. REMOVED VALVE COVER ON FRONT HEAD. FOUND FRONT HEAD IS LEAKING AIR FROM INTAKE VALVE. WARRANTIED FRONT HEAD AND CAM. RAN ENGINE. STEAMED OFF ENGINE AND TEST DROVE. OIL PRESSURE IS GOOD AND HAVE NO LEAKS. JAKES ARE NOT WORKING. FOUND THE WIRE TERMINALS ARE NOT TIGHT AND CAME RIGHT OFF WIRES. REPLACED SHROUD, SEAL AND REWIRED. NOW JAKES WORK RIGHT.

B REPLACE U-JOINT WHEN REINSTALLING DRIVELINE

7000 TRANSMISSION

523 CD

1 SP/5-675X U - JOINT KIT

135.00 135.00

120.51 60.73 60.73

PARTS: 60.73 LABOR: 135.00 OTHER: 0.00 TOTAL LINE B: 195.73

723000 523 R&R U-JOINT AT P/D INPUT

C INSPECT AND ADVISE FOR HOIST GETTING WEAK

7500 HYDRAULICS

523 CD

0.00 0.00

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DESCRIPTION

TOTALS

LABOR AMOUNT

PARTS AMOUNT

GAS, OIL, LUBE

SUBLET AMOUNT

ENVIRONMENTAL FEE

TOTAL CHARGES

LESS INSURANCE

SALES TAX

PLEASE PAY THIS AMOUNT

CUSTOMER COPY

CUSTOMER #: 921659

424864

UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

BUS: CELL:

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI



Westlie Truck Center of Dickinson

PAGE 7

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900
(701) 225-4325

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			723000/723000		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 18APR22			0.00	04	03MAY22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
12:06 14FEB22		08:15 03MAY22							
LINE	OPCODE	TECH	TYPE	HOURS	LIST		NET	TOTAL	
PARTS:		0.00	LABOR:		0.00	OTHER:	0.00	TOTAL LINE C: 0.00	

D** POLISH CRANKSHAFT

6000 ENGINE

523 CD

1350.00 1350.00

1 FNY/71806 EMERY CLOTH

24.99 17.35 17.35

PARTS: 17.35 LABOR: 1350.00 OTHER: 0.00 TOTAL LINE D: 1367.35

723000 523 POLISHED ALL MAIN AND ROD CRANK JOURNALS CAUSE THEY WERE FULL OF SCRATCHES.

E** REPLACE LEAKING A/C LINE

8500 CHECK A/C

523 CD

270.00 270.00

4 200038 REFRIG HOSE

6.58 5.98 23.92

2 406902 FITTING

12.72 11.56 23.12

2 FREON*R134* FREON

18.66 17.07 34.14

PARTS: 81.18 LABOR: 270.00 OTHER: 0.00 TOTAL LINE E: 351.18

723000 523 FOUND LINE FROM THE COMPRESSOR TO THE CONDENSER LEAKING. RECOVERED A/C. REPLACED LEAKING A/C LINE. FILLED A/C AND HAD AIR FLOW ISSUES. FOUND EVAPORATOR AND HEATER CORE PLUGGED WITH DIRT. THERE IS NO CAB FILTER INSTALLED. BLEW THEM OUT AND NOW HAVE GOOD AIR FLOW. A/C COOLS TO 43 DEGREES.

F** CUSTOMER REQUEST TO REPLACE AIR COMPRESSOR

9996 REPLACE AIR COMPRESSOR PER COUSTOMER REQUEST

523 CD

202.50 202.50

1 BW/OR275491 GOVERNOR-AIR.D-2

30.01 24.57 24.57

1 HDX/3018543X COMPRESSOR CUM

432.43 354.09 354.09

CORE CHARGE C

312.50 312.50

-1 HDX/3018543X CORE RETURN

312.50 312.50 -312.50

1 FREIGHT FREIGHT

98.42 98.42 98.42

1 176027 GASKET,AIR COMPRESSOR

10.82 10.63 10.63

1 4026171 GASKET,FUEL PUMP

10.53 10.50 10.50

1 3201386 GASKET,AIR COMPRESSOR

4.53 4.52 4.52

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DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

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UNIT# 20

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402 4TH AVE N

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PAGE 8

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG
	88	PETERBILT 377	1XPCD29X1JD254211		723000/723000	T20

DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 18APR22		0.00	04	03MAY22

R.O. OPENED	READY	ESN#	ENG:11446696	OPTIONS:
12:06 14FEB22	08:15 03MAY22			

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	HDX/3559545K	KIT	UNL		78.00	48.15	48.15
6	BRZ/CT-9412	CLAMP			6.83	5.59	33.54
PARTS:	584.42	LABOR:	202.50	OTHER:	0.00	TOTAL LINE F:	786.92

723000 523 ORDERED A NEW COMPRESSOR FOR CUSTOMER. REPLACED COMPRESSOR AND GOVENOR. HAD TO TURN THE TOP OF COMPRESSOR TO MATCH UP WITH OLD ONE. INSTALLED COMPRESSOR ON ACCESSORY DRIVE AND FUEL PUMP ON AIR COMPRESSOR.

G** REPLACE POWER STEERING PUMP

7500 REPLACE POWER STEERING PUMP FOR OIL LEAK AT PUMP HOUSING

	523	CD				135.00	135.00
	1	4988280	GASKET, HYDRAULIC PUMP		4.61	4.55	4.55
	1	MIDRP11003X	POWER STEERING PUMP		861.01	782.74	782.74
	1	FRT	FREIGHT IN		25.00	25.00	25.00
	1	MBL/98HF30	DELVAC SYN ATF BULK		42.41	39.11	39.11
PARTS:	851.40	LABOR:	135.00	OTHER:	0.00	TOTAL LINE G:	986.40

723000 523 DRAINED P/S. R&I HOSES. REPLACED LEAKING POWER STEERING PUMP.

H** INSTALL HELICOIL

9996 INSTALL HELICOIL FOR ACCESSORY DRIVE MOUNT

	523	CD				202.50	202.50
	1	5528-7	HELICOIL		64.11	49.96	49.96
PARTS:	49.96	LABOR:	202.50	OTHER:	0.00	TOTAL LINE H:	252.46

723000 523 MOUNTING BOLT FOR ACCESSORY DRIVE PULLED THE THREADS OUT OF THE FRONT GEAR HOUSING. REMOVED ACCESSORY DRIVE. DRILLED OUT MOUNTING BOLT HOLE AND HELI COILED. REINSTALLED ACCESSORY DRIVE.

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	14295.00
PARTS AMOUNT	24423.65
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	3123.63
ENVIRONMENTAL FEE	300.00
TOTAL CHARGES	42142.28
LESS INSURANCE	0.00
SALES TAX	1587.53
PLEASE PAY THIS AMOUNT	43729.81

CUSTOMER COPY

CUSTOMER #: 921659

425217



UNIT# 20

ARNDORFER CONTRACTING

INVOICE

TOM ARNDORFER

DUPLICATE 1

Westlie Truck Center of Dickinson

402 4TH AVE N

PAGE 1

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900

HETTINGER, ND 58639

(701) 225-4325

HOME:701-567-3005 CONT:701-567-3005

BUS: CELL: SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			745428/745428		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 22APR22			0.00	CASH	17MAY22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
11:43 12APR22		14:12 17MAY22							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A WARRANTY HEAD

6000 ENGINE

523 WCU

1 3081225RX HEAD,CYL 88NT VAR RATE SP

(N/C)

CORE CHARGE W

(N/C)

-1 3081225RX CORE RETURN

(N/C)

1 4058790 GASKET,CYLINDER HEAD

(N/C)

1 3017750 GASKET,RKR LEVER HOUSING

(N/C)

1 3054841 GASKET,VALVE COVER

(N/C)

1 FRT FREIGHT IN

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A:

0.00

745428 523 4-18-22 WE JUST FINISHED OVERHAULING THIS ENGINE AND STARTED IT. ENGINE IS MISFIRING. REMOVED VALVE COVER AND JAKES. RAN ENGINE AND CAN HEAR AIR COMING FROM THE VALVE STEMS. WE DOUBLED CHECKED THE OVERHEAD SET AND IT WAS GOOD. TRIED SETTING IT LITTLE LOOSER AND STILL HAVE AIR COMING FROM VALVES. DRAINED COOLANT. REMOVED WATER MANIFOLD, A/C COMPRESSOR BRACKET, INTERCOOLER, TURBO, EXHAUST MANIFOLD, ROCKER HOUSING, INJECTORS, AND PUSH TUBES. REMOVED HEAD. SPRAYED SOLVENT IN THE EXHAUST AND VALVES ARE SEALED. SPRAYED SOLVENT IN THE INTAKE ON CYLINDER 2 AND THE SOLVENT JUST SPRAYS OUT OF THE VALVE SEATS. HEAD IS BAD ON THE CYLINDER 2 INTAKE VALVES. THERE IS A GAP BETWEEN THE VALVE FACE AND THE VALVE SEAT. REMOVED VALVE AND IT IS NOT MAKING CONTACT ON ALL SIDES. TRIED TO MAKE AN EDS CLAIM BUT EDS WON'T LET ME FOR THAT ESN. ORDERED A REMAN HEAD FROM CUMMINS. 4-19-22 GOT HEAD AND REMOVED IT FROM BOX AND BAGS WITH CRANE. FOUND DEEP SCRATCHES ON THE MACHINED SURFACE OF THE HEAD THAT WILL NOT SEAL WITH GASKET. THIS SECOND HEAD WE RECEIVED IS DAMAGED OUT OF THE BOX BEFORE EVER BEING INSTALLED OR PLACED ON A SURFACE OUT OF THE BOX. THE BOX IS IN GOOD CONDITION SO DAMAGE MUST HAVE OCCURRED BEFORE PACKAGED. ORDERED ANOTHER HEAD. CLEANED UP GASKET SURFACES. 4-20-22 GOT THE THIRD HEAD AND REMOVED FROM BOX. HAVE NO DAMAGE. INSTALLED HEAD. INSTALLED WATER MANIFOLD, A/C COMPRESSOR BRACKET, INTERCOOLER, TURBO, EXHAUST MANIFOLD, ROCKER HOUSING, INJECTORS, AND PUSH TUBES. SET OVERHEAD. FILLED COOLANT AND PRESSURIZED. HAVE NO LEAKS. RAN ENGINE AND HAVE NO LEAKS OR

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 921659

425217



UNIT# 20

INVOICE

ARNDORFER CONTRACTING

DUPLICATE 1

Westlie Truck Center of Dickinson

TOM ARNDORFER

PAGE 2

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(701) 225-4325

402 4TH AVE N

HETTINGER, ND 58639

HOME:701-567-3005 CONT:701-567-3005

BUS: CELL: SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		745428/745428	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 22APR22		0.00	CASH	17MAY22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
11:43 12APR22		14:12 17MAY22					
LINE OPCODE TECH TYPE HOURS					LIST	NET	TOTAL

MISFIRING. STEAMED OFF ENGINE AND TEST DROVE. HAVE NO LEAKS.



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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	0.00
PARTS AMOUNT	0.00
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	0.00
TOTAL CHARGES	0.00
LESS INSURANCE	0.00
SALES TAX	0.00
PLEASE PAY THIS AMOUNT	0.00

CUSTOMER COPY

CUSTOMER #: 24472
UNIT# 20

425494



INVOICE

ARNDORFER CONTRACTING LLC

402 4TH AVE N

HETTINGER, ND 58639

HOME: 701-567-3005 CONT: 701-567-3005

BUS: 701-567-3005 CELL:

PAGE 1

Westlie Truck Center of Dickinson

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900

(701) 225-4325

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		723200/723200	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 03JUN22		0.00	04	08JUN22
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
08:59 03JUN22		18:21 08JUN22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

A CHECK CAUSE GUAGES DO NOT MATCH ENGINE TEMP

8000 COOLING SYSTEM

523 CD

1 144561 TEMP SENSOR

PARTS:	107.66	LABOR:	140.00	OTHER:	0.00	TOTAL LINE A:	247.66
--------	--------	--------	--------	--------	------	---------------	--------

723200 523 THE COOLANT TEMP GAUGE IS NOT READING THE SAME AS THE ENGINE. REPLACED TEMP SENDER IN WATER MANIFOLD. GOT TRUCK UP TO OPERATING TEMP. NOW SENSOR IS READING CLOSE TO WHAT ENGINE IS AT. FAN COMES ON A LITTLE AFTER 200 DEGREES. FAN SWITCH IS SET AT 195 DEGREES.



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DESCRIPTION	TOTALS
LABOR AMOUNT	140.00
PARTS AMOUNT	107.66
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	23.26
TOTAL CHARGES	270.92
LESS INSURANCE	0.00
SALES TAX	6.99
PLEASE PAY THIS AMOUNT	277.91

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CUSTOMER #: 24472
UNIT# 20

425389



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DUPLICATE 1
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BUS: 701-567-3005 CELL:

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			723200/723200		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 17JUN22			0.00	04	15JUN22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
10:39 16MAY22		09:34 15JUN22							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A REPLACE THERMOSTATS

8000 COOLING SYSTEM

523 WCU

1 4955844 PUMP, WATER

1 3002385 GASKET, WATER PUMP

1 5264670 GASKET, THERMOSTAT HOUSING

2 3103015 SEAL, GROMMET

2 OWI/AMAB53 ALLIANCE OAT 50/50 GAL

5 GRO/83-6025 TIE STRAP-15.5X.18.BLK.NYLON.50

.100/BAG

1 LOC/82606 BRAKE CLEANER

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A:

0.00

723200 523 6-3-22 CUSTOMER WAS COMPLAINING THAT ENGINE WAS RUNNING TOO COLD. WE ADVISED TO REPLACE THERMOSTATS. CUSTOMER BROUGHT TRUCK INTO SHOP. TEMPED ENGINE AND ITS RUNNING AT OPERATING SPEC. THE GAUGE IN THE DASH IS READING THE TEMP WRONG. ENGINE IS NOT RUNNING COLD. FOUND WATER PUMP LEAKING FROM WEEP HOLE AND THAT WAS JUST INSTALLED WITH OVERHAUL. ORDERED WATER PUMP. 6-8-22 DRAINED COOLANT. R&I COOLANT LINES, BELTS, FAN AND FAN HUB, BRACKETS, THERMOSTAT HOUSING, COOLANT FILTER HOUSING, AND WATER PUMP TENSIONER. R&R WATER PUMP. FILLED COOLANT. PRESSURIZED SYSTEM AND HAVE NO LEAKS. STEAMED OFF ENGINE. TEST DROVE AND HAVE NO LEAKS.

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	0.00
PARTS AMOUNT	0.00
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	0.00
TOTAL CHARGES	0.00
LESS INSURANCE	0.00
SALES TAX	0.00
PLEASE PAY THIS AMOUNT	0.00

CUSTOMER COPY

CUSTOMER #: 24472
UNIT# 20

426189



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DUPLICATE 1
PAGE 1

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(701) 225-4325

SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			748516/748516		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 27SEP22		20	0.00	04	03OCT22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
10:52 27SEP22		09:55 03OCT22							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A RUN OVERHEAD

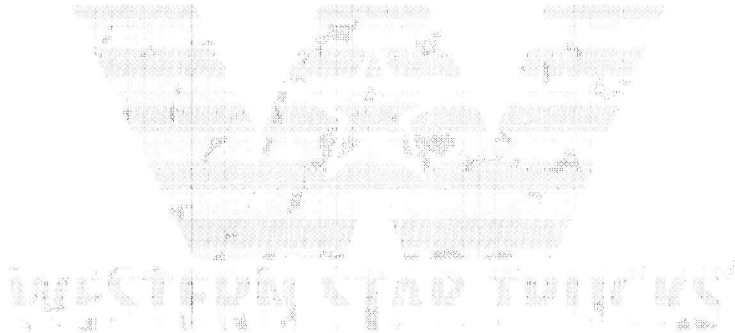
6000 ENGINE

523 CD

1 3042551 GASKET, C-BRAKE HOUSING

1 3054841 GASKET, VALVE COVER

PARTS: 48.50 LABOR: 280.00 OTHER: 0.00 TOTAL LINE A: 328.50
748516 523 CUSTOMER REQUESTED OVER HEAD SET. SET OVERHEAD.



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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	280.00
PARTS AMOUNT	48.50
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	36.51
TOTAL CHARGES	365.01
LESS INSURANCE	0.00
SALES TAX	3.16
PLEASE PAY THIS AMOUNT	368.17

CUSTOMER COPY

CUSTOMER #: 24472
UNIT# 20

426183

Westlie Truck Center of Dickinson

INVOICE

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Dickinson, ND 58602-1900
(701) 225-4325

P & A Code: 09214-9 Sales Code: 58D521

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HETTINGER, ND 58639

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PAGE 1

SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL		VIN	LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211		748516/748516		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 27SEP22		0.00	04	06OCT22	
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:		
07:16 27SEP22		17:26 06OCT22						
LINE OPCODE TECH TYPE HOURS					LIST	NET	TOTAL	

A POSSIBLE COLD CYL

6000 ENGINE

523 IPA

4 3069767PX INJECTOR, SPC TYPE 88NT

CORE CHARGE I

-4 3069767PX CORE RETURN

1 FRT FREIGHT IN

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A:

0.00

748516 523 ENGINE IS MISFIRING. HAVE NO SMOKE ISSUES OUT OF EXHAUST. TEMPED EXHAUST MANIFOLD AND FOUND THAT SOME CYLINDERS ARE RUNNING COLDER AND SOME HOTTER. R&I AIR FILTER HOUSING, VALVE COVER, AND JAKES. CHECKED OVER THE OVERHEAD AND FOUND CYLINDER 4 INJECTOR ROCKER LOOSE. FOUND INJECTOR SPRING BAD IN INJECTOR. FOUND INJECTOR CRACKED. FOUND ANOTHER INJECTOR CRACKED. CHECKED ALL PUSH TUBES AND FOUND NO DAMAGE. OVERHEAD IS ALL TIGHT. INSTALLED A NON CRACKED INJECTOR IN CYLINDER 4. CHECKED TO MAKE SURE WE COULD SET INJECTOR PRE LOAD AND WE CAN. R&R 2 INJECTORS UNDER WARRANTY AND REPLACED THE OTHER 4 JUST IN CASE. TEST DROVE AND ON THE WAY BACK HAD A POPPING OUT OF INTAKE. R&I AIR FILTER, VALVE COVERS, AND JAKES. FOUND CYLINDER 3 EXHAUST ROCKER HAD BACK OFF AND NUT WAS GONE. DRAIN OIL AND RECOVERED NUT. PUT OLD OIL BACK IN. FOUND NO DAMAGE TO OVERHEAD OR PUSH TUBES. REPLACED NUT. SET THAT VALVE. TEST DROVE AND HAVE NO LEAKS OR MISFIRE.

ON BEHALF OF SERVICING DEALER, I HEREBY CERTIFY THAT THE INFORMATION CONTAINED HEREON IS ACCURATE UNLESS OTHERWISE SHOWN. SERVICES DESCRIBED WERE PERFORMED AT NO CHARGE TO OWNER. THERE WAS NO INDICATION FROM THE APPEARANCE OF THE VEHICLE OR OTHERWISE, THAT ANY PART REPAIRED OR REPLACED UNDER THIS CLAIM HAD BEEN CONNECTED IN ANY WAY WITH ANY ACCIDENT, NEGLIGENCE OR MISUSE. RECORDS SUPPORTING THIS CLAIM ARE AVAILABLE FOR (1) YEAR FROM THE DATE OF PAYMENT NOTIFICATION AT THE SERVICING DEALER FOR INSPECTION BY MANUFACTURER'S REPRESENTATIVE.	STATEMENT OF DISCLAIMER		DESCRIPTION	TOTALS
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			PARTS AMOUNT	0.00
			GAS, OIL, LUBE	0.00
			SUBLET AMOUNT	0.00
			ENVIRONMENTAL FEE	0.00
			TOTAL CHARGES	0.00
			LESS INSURANCE	0.00
			SALES TAX	0.00
(SIGNED) DEALER, GENERAL MANAGER OR AUTHORIZED PERSON (DATE)	CUSTOMER SIGNATURE		PLEASE PAY THIS AMOUNT	0.00

FILE COPY

CUSTOMER #: 24472
UNIT# 20

426183



INVOICE

ARNDORFER CONTRACTING LLC
402 4TH AVE N
HETTINGER, ND 58639
HOME: 701-567-3005 CONT: 701-567-3005
BUS: 701-567-3005 CELL:

Westlie Truck Center of Dickinson

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900
(701) 225-4325

PAGE 1

SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			748516/748516		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 27SEP22			0.00	04	06OCT22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
07:16 27SEP22		17:26 06OCT22							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A POSSIBLE COLD CYL

6000 ENGINE

523 IPA

4 3069767PX INJECTOR, SPC TYPE 88NT

CORE CHARGE I

-4 3069767PX CORE RETURN

1 FRT FREIGHT IN

(N/C)

(N/C)

(N/C)

(N/C)

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A: 0.00

748516 523 ENGINE IS MISFIRING. HAVE NO SMOKE ISSUES OUT OF EXHAUST. TEMPED EXHAUST MANIFOLD AND FOUND THAT SOME CYLINDERS ARE RUNNING COLDER AND SOME HOTTER. R&I AIR FILTER HOUSING, VALVE COVER, AND JAKES. CHECKED OVER THE OVERHEAD AND FOUND CYLINDER 4 INJECTOR ROCKER LOOSE. FOUND INJECTOR SPRING BAD IN INJECTOR. FOUND INJECTOR CRACKED. FOUND ANOTHER INJECTOR CRACKED. CHECKED ALL PUSH TUBES AND FOUND NO DAMAGE. OVERHEAD IS ALL TIGHT. INSTALLED A NON CRACKED INJECTOR IN CYLINDER 4. CHECKED TO MAKE SURE WE COULD SET INJECTOR PRE LOAD AND WE CAN. R&R 2 INJECTORS UNDER WARRANTY AND REPLACED THE OTHER 4 JUST IN CASE. TEST DROVE AND ON THE WAY BACK HAD A POPPING OUT OF INTAKE. R&I AIR FILTER, VALVE COVERS, AND JAKES. FOUND CYLINDER 3 EXHAUST ROCKER HAD BACK OFF AND NUT WAS GONE. DRAIN OIL AND RECOVERED NUT. PUT OLD OIL BACK IN. FOUND NO DAMAGE TO OVERHEAD OR PUSH TUBES. REPLACED NUT. SET THAT VALVE. TEST DROVE AND HAVE NO LEAKS OR MISFIRE.

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	0.00
PARTS AMOUNT	0.00
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	0.00
TOTAL CHARGES	0.00
LESS INSURANCE	0.00
SALES TAX	0.00
PLEASE PAY THIS AMOUNT	0.00

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CUSTOMER #: 24472
UNIT# 20

426195



INVOICE

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DUPLICATE 1
PAGE 1

Westlie Truck Center of Dickinson
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(701) 225-4325

SERVICE ADVISOR: 5349 TRACY REINDEL

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			748516/748516		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 28SEP22			0.00	04	03NOV22	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
13:07 28SEP22		07:18 03NOV22							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A CHECK FOR MISS
6000 ENGINE

523 WCU
2 3069767PX INJECTOR,SPC TYPE 88NT
CORE CHARGE W
-2 3069767PX CORE RETURN
2 3042551 GASKET,C-BRAKE HOUSING
2 3054841 GASKET,VALVE COVER

(N/C)
(N/C)
(N/C)
(N/C)
(N/C)
(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A: 0.00

748516 523 9-28-22 ENGINE IS A 855 MECHANICAL AND EDS DOES NOT SUPPORT IT, SO NO EDS CLAIM WAS OPENED. ENGINE IS MISFIRING. HAVE NO SMOKE ISSUES. TEMPED THE EXHAUST MANIFOLD WITH ENGINE RUNNING. CYLINDERS 1 AND 4 ARE RUNNING AT 40 TO 50 DEGREES COOLER THEN THE OTHERS. R&I AIR FILTER HOUSING, VALVE COVERS, AND JAKES. CHECKED OVERHEAD AND ALL IS TIGHT. CHECKED PUSH TUBES AND NONE ARE DAMAGED. FOUND INJECTOR 4 AND 1 CRACKED INSIDE. R&R INJECTORS ON CYLINDERS 1 AND 4. SET INJECTOR ROCKERS. RAN ENGINE WITH JAKES OFF. HAVE NO MISFIRE WITH ENGINE RUNNING. EXHAUST TEMPS ARE ALL ABOUT THE SAME NOW. STEAMED OFF ENGINE. TEST DROVE AND HAVE NO LEAKS OR MISFIRE.

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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	0.00
PARTS AMOUNT	0.00
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	0.00
TOTAL CHARGES	0.00
LESS INSURANCE	0.00
SALES TAX	0.00
PLEASE PAY THIS AMOUNT	0.00

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CUSTOMER #: 24472
UNIT# 20

426888



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PAGE 1

Westlie Truck Center of Dickinson
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(701) 225-4325

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	88	PETERBILT 377	1XPCD29X1JD254211		749126/749126	T20	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN88 DD			17:00 10MAR23		0.00	04	28FEB23
R.O. OPENED		READY	ESN#: ENG:11446696			OPTIONS:	
08:17 14FEB23		09:02 28FEB23					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

A WATER PUMP LEAKING

8000 COOLING SYSTEM

919 WCU

1 4955844 PUMP, WATER

1 OWI/AMAB51 ALLIANCE RED ANTIFREEZE

1 LOC/82606 BRAKE CLEANER

(N/C)

(N/C)

(N/C)

(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A:

0.00

749126 MOVED UNIT INTO BAY. CONFIRMED WATER PUMP IS LEAKING FROM THE WEEP HOLE. DRAINED RADIATOR AND ENGINE BLOCK OF COOLANT. REMOVED FAN FROM FAN HUB. DISCONNECTED AIR LINE AND REMOVED FAN HUB FROM FRONT COVER. LOOSENED TENSIONER FOR WATER PUMP AND REMOVED WATER PUMP BELT. REMOVED TENSIONER. REMOVED BOLTS FROM WATER PUMP. REMOVED WATER FILTER HEAD. REMOVED HARD LINES FROM WATER PUMP HOUSING. REMOVED WATER PUMP. CLEANED UP ALL GASKET MATING SURFACES. INSTALLED NEW WATER PUMP AND TORQUED ALL HARDWARE TO SPEC. RE INSTALLED WATER PUMP BELT TENSIONER AND TENSIONED BELT TO SPEC. RE INSTALLED FAN HUB AND FAN. RE INSTALLED HARD LINES INTO WATER PUMP HOUSING WITH NEW O RINGS. VACUUM TESTED COOLING SYSTEM AND IT HELD VACUUM. FILLED COOLANT. RAN UNIT AND CHECKED FOR LEAKS. FOUND SMALL LEAK FROM ONE OF THE HARD LINES THAT SLIP FIT INTO THE WATER PUMP HOUSING. DRAINED COOLANT DOWN. REMOVED HARD LINE. REPLACED O RING ON LINE AND RE INSTALLED. RE FILLED COOLANT AND PRESSURED SYSTEM UP. NO MORE LEAKS. TOPPED OFF WITH NEW COOLANT TO FULL.

B STEERING SECTOR FAILURE

3000 FRONT AXLE STEERING

919 CC

1 ABP/N46-R230073 TIE ROD END

1 FRT FREIGHT IN

350.00 350.00

58.24 44.83 44.83

18.00 18.00 18.00

PARTS: 62.83 LABOR: 350.00 OTHER: 0.00 TOTAL LINE B:

412.83

749126 INSPECTED ALL STEERING COMPONENTS. STEERING SECTOR LOOKS GOOD. FOUND EXCESSIVE PLAY IN THE DRAG LINK BALL JOINT. TRIED TO ORDER A REPLACEMENT DRAG LINK BUT THE ONE THAT CAME WAS INCORRECT. MEASURED AND ORDERED REPLACEMENT TIE ROD END. REMOVED DRAG LINK FROM TRUCK AND

AUTHORIZED: WARRANTY REPAIR CENTER FOR:



STATEMENT OF DISCLAIMER
The factory warranty constitutes all of the warranties with respect to the sale of this item/items. The Seller hereby expressly disclaims all warranties, either express or implied, including any implied warranty of merchantability or fitness for a particular purpose. Seller neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of this item/items.

CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
ENVIRONMENTAL FEE	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #: 24472
UNIT# 20

426888



INVOICE

ARNDORFER CONTRACTING LLC
402 4TH AVE N
HETTINGER, ND 58639
HOME: 701-567-3005 CONT: 701-567-3005
BUS: 701-567-3005 CELL:

DUPLICATE 2
PAGE 2

Westlie Truck Center of Dickinson
PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900
(701) 225-4325

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			749126/749126		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 10MAR23			0.00	04	28FEB23	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
08:17 14FEB23		09:02 28FEB23							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

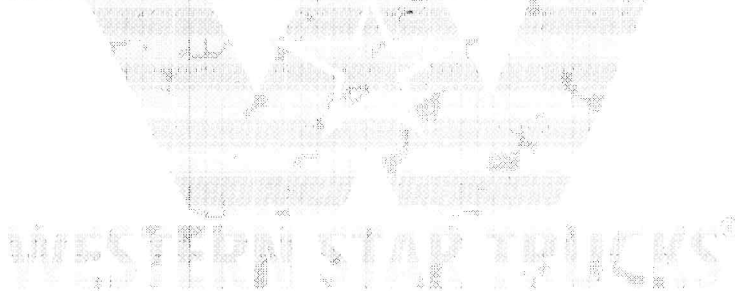
TOOK TO BENCH. TOOK A LOT OF HEAT AND FORCE TO REMOVE THE OLD TIE ROD
END FROM DRAG LINK. INSTALLED NEW TIE ROD END INTO DRAG LINK AND THEN
RE INSTALLED DRAG LING INTO TRUCK. CENTERED STEERING AND TEST DROVE.

C** INSPECT FOR PULLEY LEAKING
6000 ENGINE

919 IPA

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE C: (N/C)
749126 INSPECTED ACCESSORY DRIVE PULLEY AND FOUND SMALL AMOUNT OF
SEEPAGE. THESE ACCESSORY DRIVES ARE BUSHING MOUNTED INTERNALLY INSTEAD
OF BEARING MOUNTED. A SMALL AMOUNT OF SEEPAGE IS NORMAL.

(N/C)
0.00



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CUSTOMER SIGNATURE

DESCRIPTION	TOTALS
LABOR AMOUNT	350.00
PARTS AMOUNT	62.83
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	45.77
TOTAL CHARGES	458.60
LESS INSURANCE	0.00
SALES TAX	4.08
PLEASE PAY THIS AMOUNT	462.68

CUSTOMER COPY

CUSTOMER #: 24472
UNIT# 20

427731



INVOICE

ARNDORFER CONTRACTING LLC
402 4TH AVE N
HETTINGER, ND 58639

HOME: 701-567-3005 CONT: 701-567-3005
BUS: 701-567-3005 CELL:

Westlie Truck Center of Dickinson

PO Box 1900 · 985 29th Ave E · Dickinson, ND 58602-1900
(701) 225-4325

PAGE 1

SERVICE ADVISOR: 5437 HEIDI KUKOWSKI

COLOR	YEAR	MAKE/MODEL		VIN		LICENSE	MILEAGE IN/ OUT		TAG
	88	PETERBILT 377		1XPCD29X1JD254211			750261/750261		T20
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED		PO NO.	RATE	PAYMENT	INV. DATE	
01JAN88 DD			17:00 25AUG23			0.00	04	08AUG23	
R.O. OPENED		READY		ESN#: ENG:11446696			OPTIONS:		
11:15 03AUG23		09:35 08AUG23							
LINE OPCODE TECH TYPE HOURS						LIST	NET	TOTAL	

A FIND CAUSE FOR ENGINE SHAKE- DOES NOT GO AWAY WITH THROTTLE

6000EA ENGINE EA

523 CC

2 3069767PX INJECTOR, SPC TYPE 88NT

1520.00 1520.00

295.86 281.24 562.48

CORE CHARGE C

140.62 140.62

-2 3069767PX CORE RETURN

295.86 70.31 -140.62

2 3042551 GASKET, C-BRAKE HOUSING

31.30 25.60 51.20

2 3054841 GASKET, VALVE COVER

21.98 17.64 35.28

1 FRT FREIGHT IN

35.00 35.00 35.00

1 LOC/82606 BRAKE CLEANER

6.95 5.94 5.94

PARTS: 689.90 LABOR: 1520.00 OTHER: 0.00 TOTAL LINE A: 2209.90

750261 523 STARTED ENGINE AND CAN HEAR A MISFIRE. TEMPED EXHAUST
MANIFOLD AND FOUND CYLINDER 2 RUNNING COLD. CYLINDER 2 IS ALSO WET.
CALLED CUSTOMER AND HE SAID CYLINDER 5 WAS GETTING WET AT THE EXHAUST
MANIFOLD. ORDERED PARTS. R&I AIR FILTER HOUSING AND TUBES, VALVE
COVERS, AND JAKE HOUSINGS. R&R INJECTORS 2 AND 5. SET INJECTORS.
CLEANED OFF EXHAUST MANIFOLD. STARTED ENGINE AND NO LONGER HAVE A
MISFIRE. TEST DROVE TRUCK AND HAVE NO LEAKS.

WESTERN STAR TRUCKS

AUTHORIZED: WARRANTY REPAIR CENTER FOR:



This pricing reflects payments by cash payment options. There is a 3% processing fee on all Credit Cards, which is not greater than our cost of acceptance. There is no processing fee for Non-Credit Card transactions.

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CUSTOMER SIGNATURE

DESCRIPTION

TOTALS

LABOR AMOUNT	1520.00
PARTS AMOUNT	689.90
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	0.00
ENVIRONMENTAL FEE	223.79
TOTAL CHARGES	2433.69
LESS INSURANCE	0.00
SALES TAX	44.85
PLEASE PAY THIS AMOUNT	2478.54

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